Document ID: 5450968

Body Emblem Package Installation

Installation Instructions Part Number

84435780

Kit Contents

Qty	Description			
1	Emblem Assembly GMC – Front Grille Illumination			
1	Harness			
6	Tie Strap			
5	Tie Strap Clips			
1	Emblem Assembly GMC – Liftgate			
1	Alcohol Wipe			
1	Installation Instructions			

Required / Recommended Tools

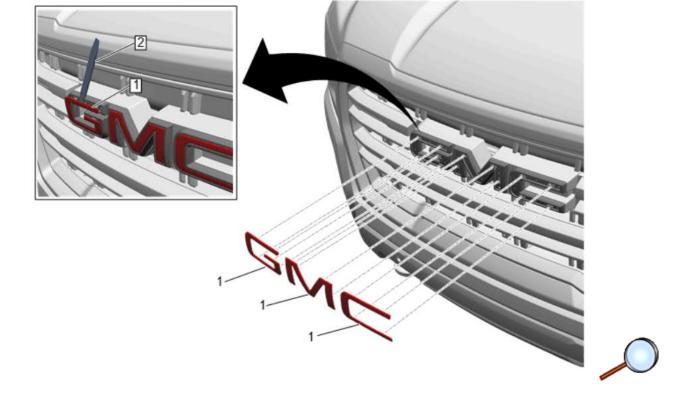
Plastic flat-bladed tool

Procedure

Front GMC Emblem Replacement

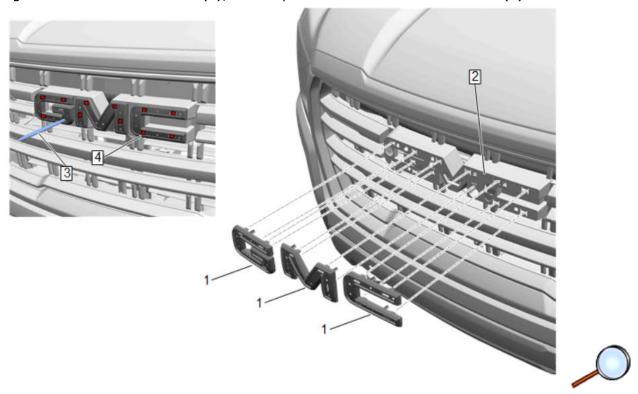
Note: Read all instructions before performing procedure.

- 1. Inspect kit to verify all parts are included.
- 2. Turn off the vehicle.
- 3. Open the hood.

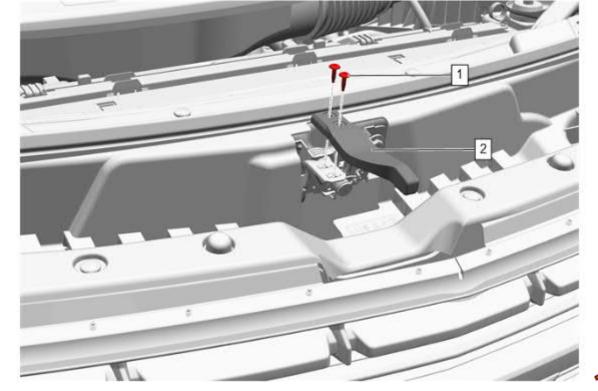


Note: Red emblems will be damaged and not suitable for re-use.

4. Using a suitable flat-bladed tool (2), carefully remove the red emblem insert (1) from each letter.

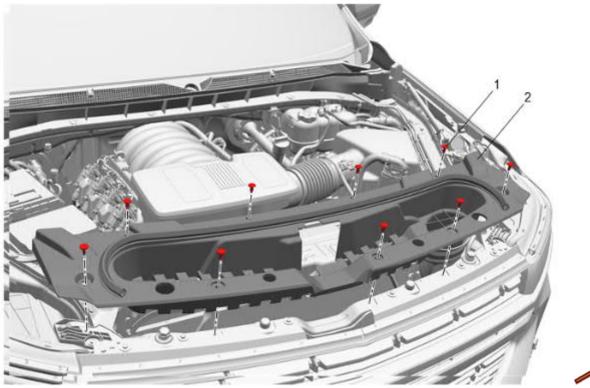


5. Using a suitable flat bladed tool (3), carefully release the retention clips (4) and remove each letter (1) from grille (2). Be careful to avoid damage to the retaining tabs in the grille (2), as this may result in loose fit of the new emblems.



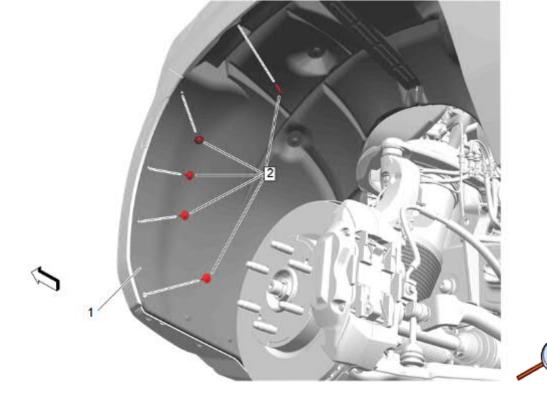


- 6. Hood Latch Actuator Bolt (1) » Remove [2x]
- 7. Hood Secondary Latch Release Handle (2) » Remove

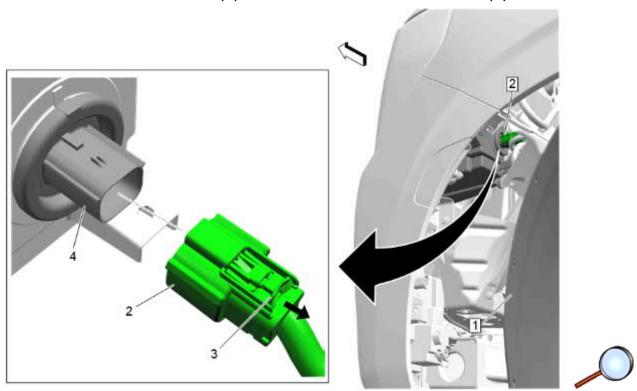




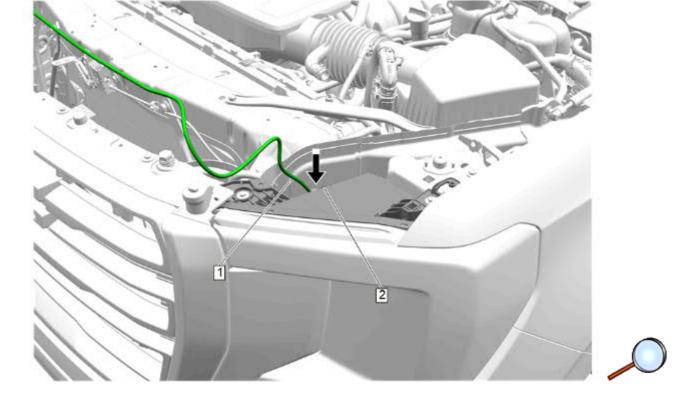
- 8. Air Inlet Grille Panel Retainer (1) » Remove [9x]
- 9. Intake Air Grille (2) » Remove



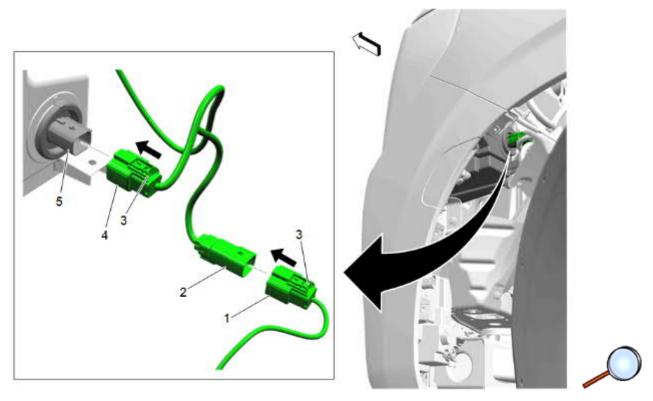
10. Remove the five T-15 torx screws (2) from the left front wheelhouse liner (1).



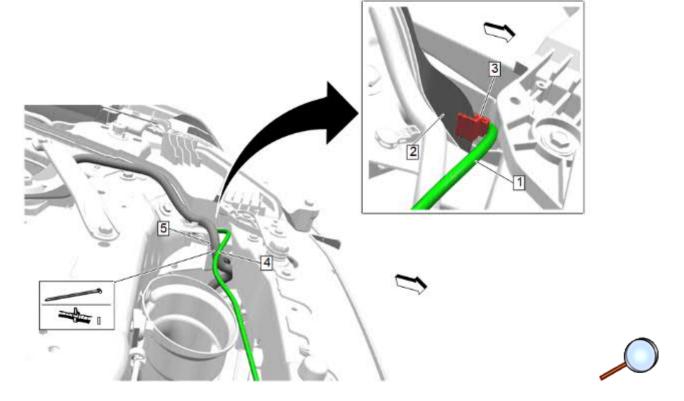
- 11. Pull back left front wheelhouse liner (1) enough to gain access to the left headlamp connector (2).
- 12. Pull back the CPA (3) on the left headlamp connector (2) and disconnect left headlamp connector (2) from left headlamp (4).



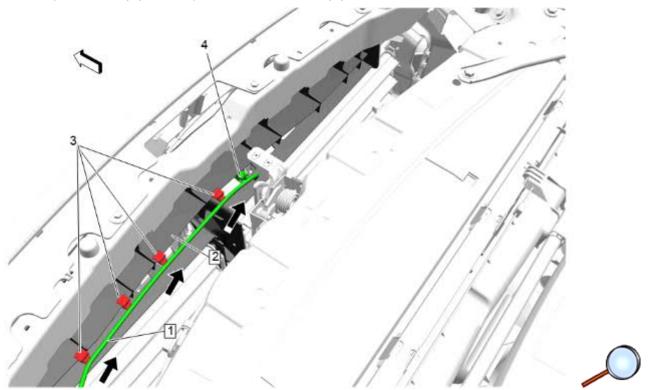
13. Route the jumper portion of accessory harness (1) along side the left headlamp (2) towards left headlamp connector.



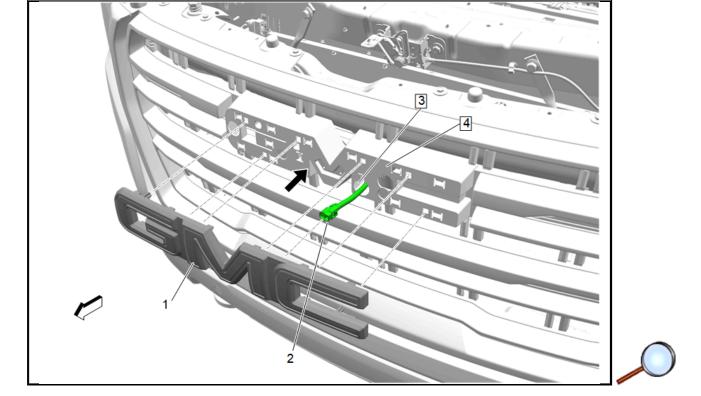
14. Connect one end of accessory harness (4) to the headlamp connector (5) and the other connector (2) to the previously disconnected headlamp harness connector (1). Make sure the CPA (3) is locked on both connectors.



15. Secure accessory harness (1) near left headlamp to the core support (2) with clip (3) and fasten to headlamp harness (5) with zip tie in area shown (4).



- 16. Continue to route accessory harness (1) along shutter frame (2) and secure harness to shutter frame with clips (3).
- 17. Route the accessory harness connector (4) through the hole at the top of shutter frame, right of center.

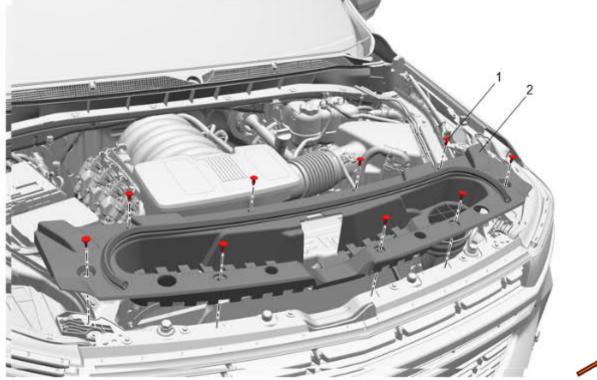


- 18. Route the accessory harness connector (2) through the hole (3) in front grille (4) on the GMC emblem area. Connect the accessory harness connector (2) to the illuminated GMC emblem (1) and accurately position the illuminated GMC emblem (1) to grille (4) using the locating pins. Do not attach emblem to grille at this point.
- 19. Confirm fog lamp, headlamp and grille emblem operation before securing emblem to grille.
- 20. Install the new emblem to grille, applying enough evenly distributed pressure to engage the locking/retention tabs.



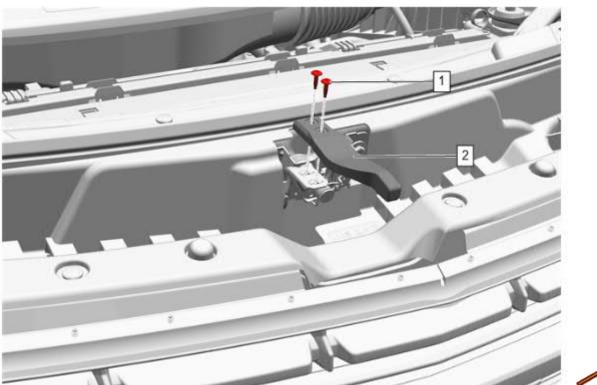


21. Verify that the emblem is fully seated and securely attached to the grille.





- 22. Intake Air Grille (2) » Install
- 23. Air Inlet Grille Panel Retainer (1) » Install [9x]

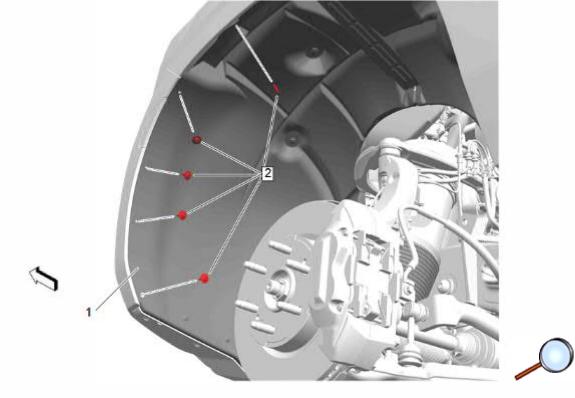




24. Hood Secondary Latch Release Handle (2) » Install

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

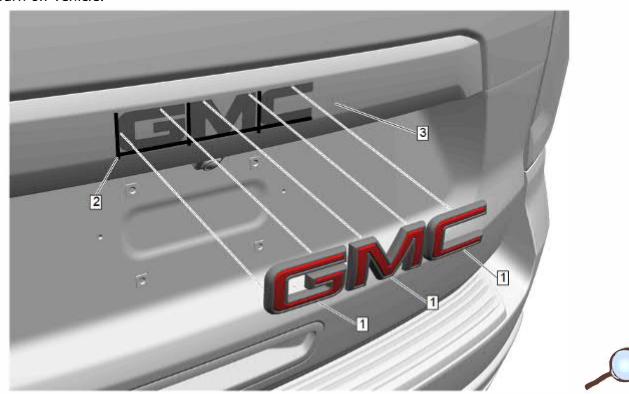
25. Hood Latch Actuator Bolt (1) » Install and tighten [2x] Tighten bolts to 2.5 N.m (22 lb in).



26. Reposition the left front wheelhouse liner (1) and re-install the five T-15 torx screws (2). Tighten the screws to 2.5 N.m (22 lb in).

Rear Black GMC Emblem Replacement

1. Turn off vehicle.



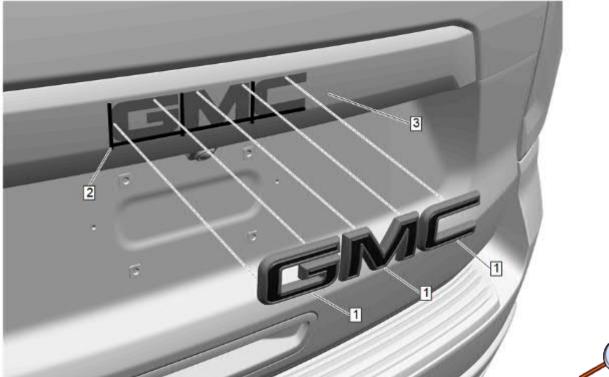
2. Mark the position of the emblem with a washable marker or masking tape (2) prior to removal.

Caution: DO NOT use heat gun to remove emblems from any plastic part (applique) or around any plastic part. Applying heat to emblem may damage the finish of the surrounding plastic part (applique) resulting in replacing the plastic parts (applique).

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

- 3. Carefully remove the existing emblems (1) from the liftgate surface (3) using a plastic flat-bladed tool .
- 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.

- 5. Installing the Rear Emblem:
 - 5.1. The part surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
 - 5.2. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.





- 5.3. Position new emblems (1) carefully within reference marks (2) and place on prepared surface of liftgate (3).
- 5.4. Using the palm of the hand, apply strong pressure to all areas of the emblem to ensure full adhesion is achieved.
- 5.5. Carefully remove any markings or tape used to locate the rear emblem. Clean the liftgate surface as needed.





6. Liftgate emblem complete (1).

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