

# Body Emblem Package Installation

[Installation Instructions Part Number](#)

84517172

Kit Contents

Qty	Description
1	Emblem – “CORVETTE”
1	Template
1	Installation Instructions

Tools Required

- Masking Tape
- Rubber Roller
- Scissors
- Plastic Flat-Bladed Tool
- Isopropyl Alcohol

Before you start

**Note:** For the nameplate to adhere best, the vehicle’s mating surface (Body Side Panel) should be free of damage (dents, scratches, creases, fractures, etc.).

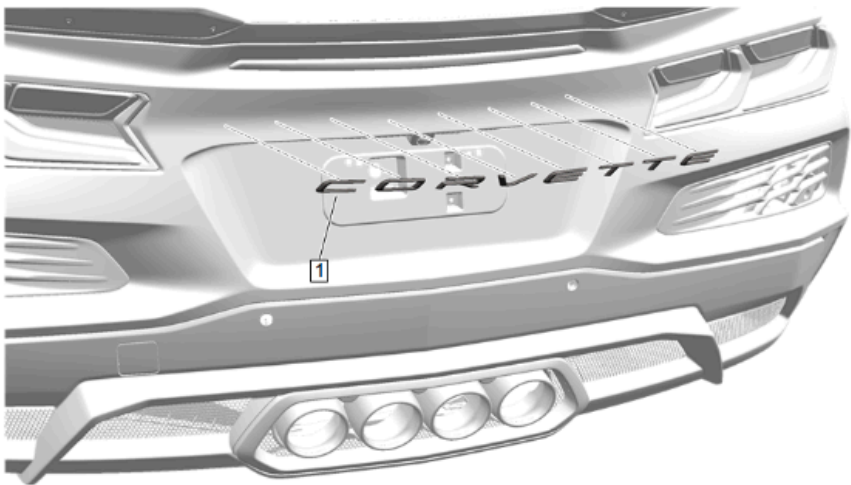
**Caution:** Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

**Caution:** Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/nameplate. Do not use fishing line to remove nameplate as this may worsen the tape residue cleaning process. Use Isopropyl Alcohol and Lint Free Cloth to remove tape residue. Heavy foam/adhesive residue remaining on the painted surface can be removed using 3M’s Scotch-Brite™ Molding Adhesive and Stripe Removal 4-inch Foam Disc.

- The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
- Use a plastic flat-bladed tool to remove the nameplate.
- Wash the vehicle mating surfaces (Body Side Panel) with a non-petroleum based cleaning product. If a stronger cleaner is required to remove any contaminates, use 3M® general purpose Adhesive Cleaner (P/N 08984). Then, thoroughly dry with a soft clean cloth.
- Wipe the area with isopropyl alcohol where the nameplate will be installed. Wipe surface dry with a clean lint-free towel.

[Procedure](#)

Remove Existing Emblem



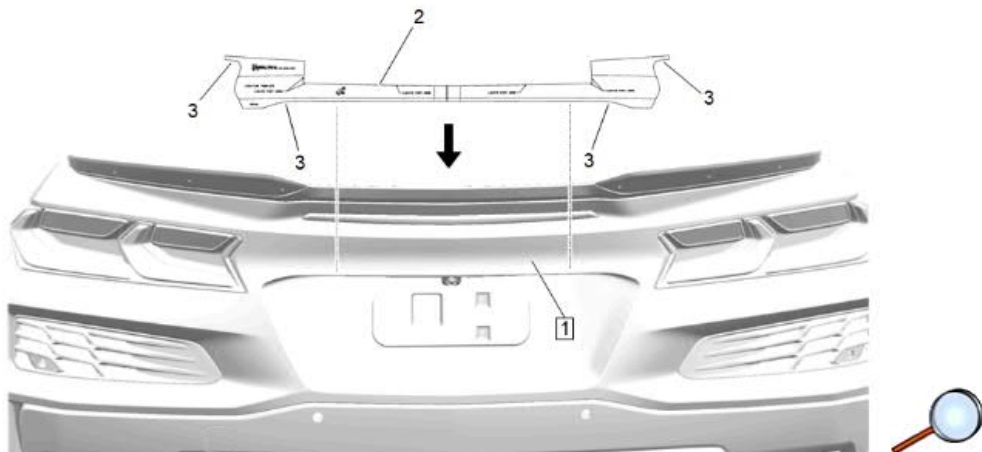
**Caution:** Use a plastic flat-bladed tool to prevent paint damage when removing an emblem/name plate.

**Note:** Use caution during the steps to avoid marring or scratching the class “A” paint finish.

- Pry the emblem/nameplate (1) off the vehicle body using a plastic flat-bladed tool.
- Light adhesive residue remaining on the paint surface can be removed using 3M’s General Purpose Adhesive Cleaner, or isopropyl alcohol, and a soft clean cloth.

## Install New Emblem

1. The paint surface must be clean and dry before installation of a new emblem/nameplate.

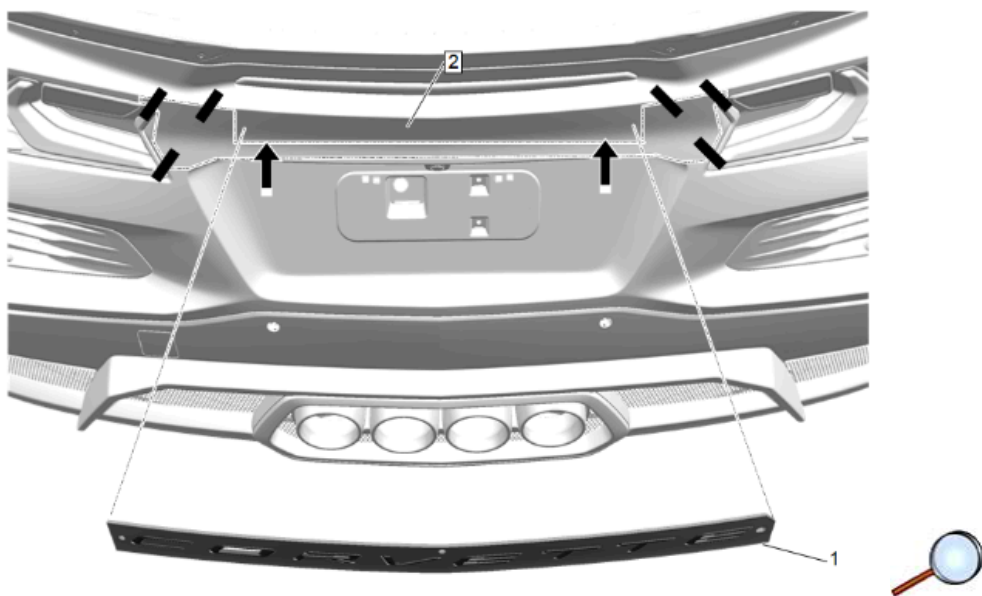


2. Cut out, position supplied template (2) by aligning the feature areas (3) to the rear bumper fascia (1) and tape supplied template (2).

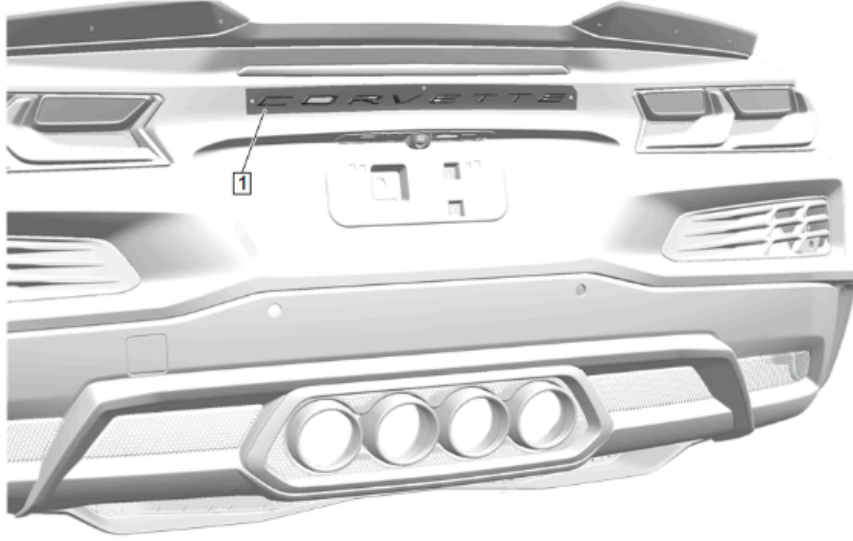


**Note:** When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or foreign matter prior to adhesion.

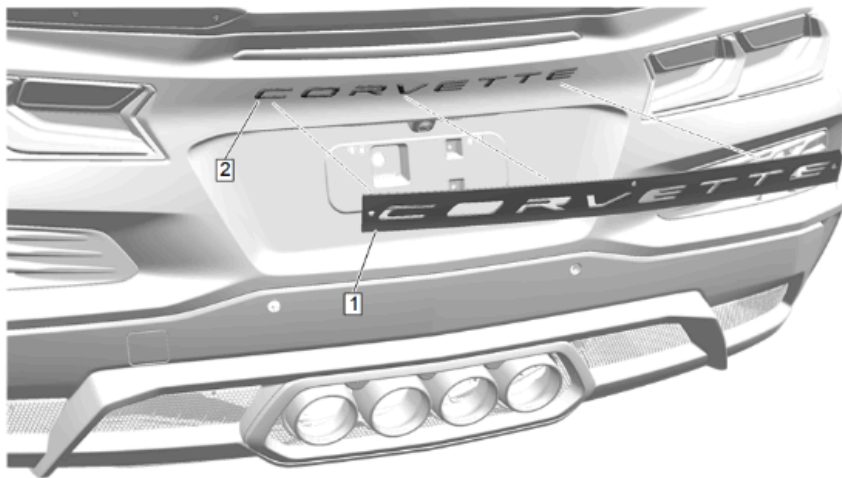
3. Remove the protective tape liner (1) from the foam carrier on back of emblem (2), make sure foam carrier and emblem stays attached to face liner.



4. Position the emblem (1) with face liner and foam carrier to the rear bumper fascia (2) as instructed on template.



5. Once emblem (1) is in position, use the palm of hand or applicable roller with approximately 10 lbs of pressure, wet out the emblem to the rear bumper fascia to ensure full adhesion of emblem is made.
6. Remove the template from rear bumper fascia.



7. Carefully remove the face liner and foam carrier (1) from the emblem (2).